

Date: Wednesday, 10/25/2006 8:41:05 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : EAGLE S PROTOTYPE
Job Number : 032A	
Estimate Number : 10068	
P.O. Number :	Part Number : INITIAL PROTOTYPE <i>Bushing</i>
This Issue : 10/25/2006 S.O. No. :	Drawing Number : P601-549 <i>D212-725-1-105</i>
Prsht Rev. : NC	Project Number : P601-549
First Issue : // Type : R&D GENERAL	Drawing Revision :
Previous Run : 031A	Material :
Written By :	Due Date : 3/30/2006 Qty: <i>4</i> Um: Each
Checked & Approved By :	
Comment : Project #:	
Description:	

PRELIMINARY ISSUE

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MFG ENGINEERING	MFG ENGINEERING
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Comment: MFG ENGINEERING

Manufacture Prototype as per Dwg's Supplied By Engineering

Comments:

ML - TURN AS PER DWG D212-725-1 REV A

MATERIAL: M304R1.250 Batch: M101549 .4f

QC2 INSPECT PARTS *06/10/25*

QC8 Second Check *06/10/26 4*

2.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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N/A

Comment: Sub-Contracting OUTSIDE SERVICES

Job Completion



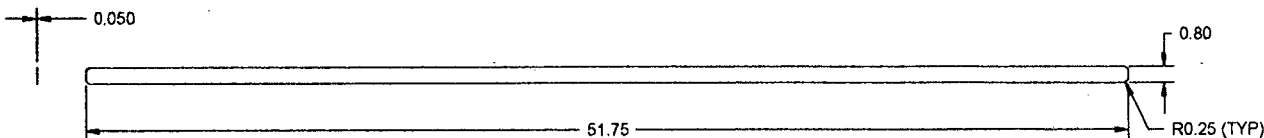
ENGINEERING PROJECT MANAGER
 APPROVAL

06.12.21

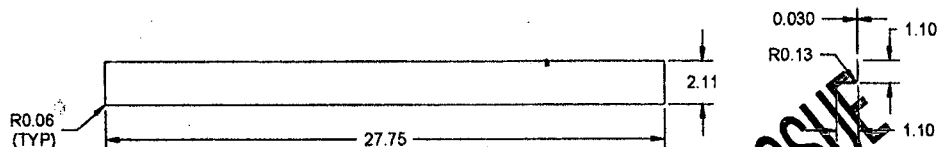
LEVEL 21 INSPECTION 06.12.22

atd Paul
Ship Eagle

D212-725-1-089 STRAP



D212-725-1-091F FLAT PATTERN



D212-725-1-091 ANGLE
(MAKE FROM D212-725-1-091F FLAT PATTERN)

D212-725-1-089 NOTES:

1) MATERIAL: AISI 304/316 STAINLESS STEEL 0.050 (18 GAUGE) SHEET, PER MIL-S-5019 (REF. DART SPEC. M304S18GA)

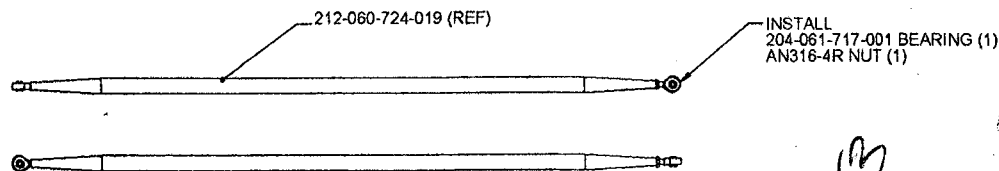
D212-725-1-091 NOTES:

2) MATERIAL: AISI 304/316 STAINLESS STEEL 0.030 (22 GAUGE) SHEET, PER MIL-S-5019 (REF. DART SPEC. M304S22GA)

GENERAL NOTES:

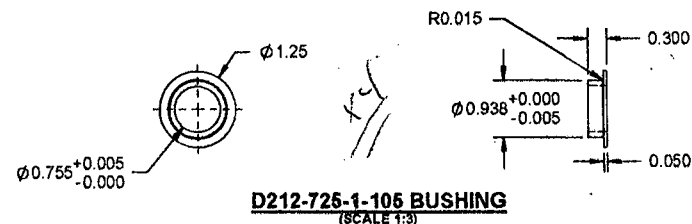
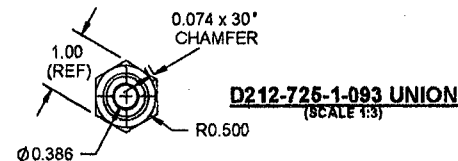
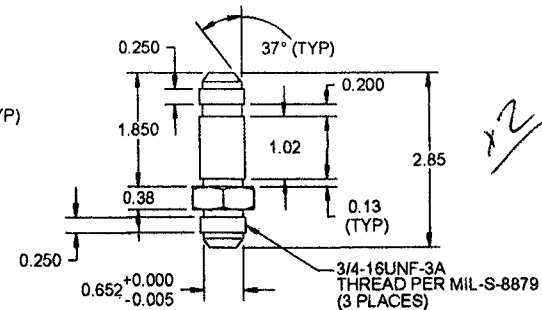
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

D212-725-1-921 ROD ASSEMBLY
(MADE FROM 212-060-724-019)



D212-725-1-921 NOTES:

- 1) MATERIAL: MADE FROM 212-060-724-019 TUBE ASSEMBLY
- 2) FINISH: NONE
- 3) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER



D212-725-1-105 BUSHING:

1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR (REF. DART SPEC. M303R)

D212-725-1-993 UNION:

2) MATERIAL: AISI 303 STAINLESS STEEL HEX BAR (REF. DART SPEC. M303H)

GENERAL NOTES:

- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

DESIGN DC	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED DS	APPROVED	DRAWING NO. D212-725-1	REV. A SHEET 33 OF 36
DATE 06.09.20	TITLE 212S DETAIL PARTS		SCALE 1:6
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